

## Lexan\* 8B35 Film

## Product Datasheet

### Description

Lexan 8B35 is a one side velvet, one side matte transparent polycarbonate film. It offers high temperature resistance, excellent dimensional stability, as well as good printability without pre- treatment making it very suitable for multi-layer printing for applications such as overlays, floor graphics, high-performance labels and in-mould decoration. It can be screen printed using traditional solvent based or water based inks, as well as UV or infrared drying inks and offers ease of processing for thermoforming, embossing, die-cutting, hydro-forming and bending. The velvet texture offers mar resistance, and can be used over light-emitting devices (LEDs).

### Typical Property Values ♦

Property	ASTM Test Method	Units (USCS)	Value	ISO Test Method	Units (SI)	Value
<b>Mechanical</b>						
Tensile Strength @ Yield	ASTM D882	psi	8500	ISO 527	MPa	62
Ultimate	ASTM D882	psi	9000	ISO 527	MPa	65
Tensile Modulus	ASTM D882	psi	300000	ISO 527	MPa	2506
Tensile Elongation at Break	ASTM D882	%	100-156	ISO 527	%	100-154
Gardner Impact Strength at 0.03" (0.75 mm)	ASTM D3029	ft-lb	23	ISO 6603-1	J	31
Tear Strength						
Initiation	ASTM D1004	lb/mil	1.4-1.8		kN/m	245
Propogation	ASTM D1922	g/mil	30-55		kN/m	10-20
Puncture Resistance (Dynatup)	ASTM D3763	ft-lb	9		J	12
Fold Endurance (MIT)						
0.010" (0.25 mm)	ASTM D2176-69	double folds	60			
0.020" (0.50 mm)	ASTM D2176-69	double folds	20			
<b>Thermal</b>						
Coefficient of Thermal Conductivity	ASTM D5470	Btu/hr/ft <sup>2</sup> /°F/in	1.35		W/m <sup>2</sup> K	0.2
Coefficient of Thermal Expansion	ASTM E831	(x10 <sup>-5</sup> /°F)	3.2	ISO 11359	(x10 <sup>-5</sup> /°C)	5.8
Specific Heat @40°F (4°C)	ASTM E1269	Btu/lb/°F	0.3		KJ/Kg-°C	1.25
Glass Transition Temperature	ASTM D3417 / D3418	°F	307	ISO 11357	°C	153
Vicat Softening Temperature, B	ASTM 1525-00 modified	°F	323		°C	160
Heat Deflection Temp. by TMA at 1.8 Mpa		°F	290	ISO 75 Modified	°C	145
Shrinkage at 302°F (150°C)	ASTM D1204	%	1.40		%	1.40
Brittleness Temperature	ASTM D746	°F	-211		°C	-135
<b>Physical</b>						
Density	ASTM D792	slug/ft <sup>3</sup>	2.3	ISO 1183	kg/m <sup>3</sup>	1200
Water Absorption, 24 hrs.	ASTM D570	% change	0.35	ISO 62	% change	0.35
Surface Roughness (RMS)	ASTM D5946-01	μ	See chart			
Surface Energy(1 <sup>st</sup> surface/ 2 <sup>nd</sup> surface)	Dyne Pens	Dyne	37/31			
Surface Tension(1 <sup>st</sup> surface/ 2 <sup>nd</sup> surface)	ASTM D3363	-	>44/38-40			
Taber Abrasion	ASTM D1044	Delta Haze	<1			
<b>Optical</b>						
Refractive Index @77°F (25°C)	ASTM D542A	-	1.6			
Light Transmission	ASTM D1003	%	80			
Yellowness Index	ASTM D1925	%	2.2			
Haze	ASTM D1003	%	102			
Gloss over Flat Black min/max @ 60°	ASTM D523-60	-	See chart	ISO 2813	-	See chart
UV cutout	UV/Visual Spectroscopy	%	0.3			

### Manufacturing Specifications

Nominal Gauge Ranges	Min./Max Limit of Nominal
0.003" (0.075 mm)	-/+ 10%
0.005 - 0.007" (0.125 - 0.175mm)	-/+ 8%
0.010-0.015" (0.250-0.375 mm)	-/+5%
0.020" (0.500 mm)	-/+3%

- These are typical properties and are not intended for specification purposes. If minimum certifiable properties are required, please contact your local SABIC Innovative Plastics, Specialty Film & Sheet representative or the Quality Services Department. Reported values are based on 0.250 mm (0.010" ) thickness film unless otherwise noted.

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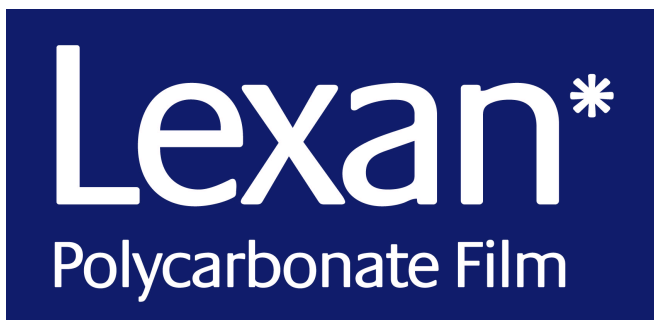
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Gloss by Gauge: (ASTMD 523-60)

	Gauge	Angle		Velvet	Matte
8B35	0.003" (0.075mm)	60°	Minimum	3	5
			Maximum	8	15
8B35	0.005 - 0.020" (0.125 - 0.500mm)	60°	Minimum	3	5
			Maximum	4.5	15

RMS by Gauge

	Gauge		Matte
8B35	0.003" (0.075mm)	Minimum	45
		Maximum	165
8B35	0.005 - 0.020" (0.125 - 0.500mm)	Minimum	10
		Maximum	55



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